

可调式焊接滚轮架系列

Adjustable Welding Turning-roll Series

采用预留螺孔或丝杆调节滚轮组中心距，适应工件直径变化。钢胶组合滚轮，承载能力大，驱动能力强。进口变频器无级调速，调速范围宽，精度高，启动力矩大。

本公司还可根据用户需要设计定制各种类型的滚轮架。

Bolt holes are preformed to adjust the center to center spacing of roller group, in accordance with the diameter variations of workpiece. Steel and rubber combined rollers have high bearing capacity and strong driving ability. Stepless speed regulation of imported frequency converter is adopted, with a wide range of speed regulation, high precision and large start-up moment.

We also can design the customize various types of the turning-rolls in accordance with the customer's requirement.



主要技术参数 Main Technical Parameters

| 规格型号 Type | | HGK-2 | HGK-5 | HGK-10 | HGK-20 | HGK-40 | HGK-60 | HGK-80 | HGK-100 | | |
|-------------------------------|---------------------|--|---------------------|---------|---------|---------|---------|---------|----------|-----|-----|
| 最大承载重量 (t) Max load weight | | 2 | 5 | 10 | 20 | 40 | 60 | 80 | 100 | | |
| 滚轮组 Roller assembly | 两只 Two | 金属轮 Metallic | 直径 (mm) Diameter | / | 244 | 294 | 344 | 394 | 444 | 494 | |
| | | | 宽度 (mm) Width | / | 16 | 38 | 45 | 50 | 50 | 60 | 80 |
| | 一只 One | 橡胶轮 Rubber | 直径 (mm) Diameter | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 500 |
| | | | 宽度 (mm) Width | 80 | 100 | 120 | 120 | 120 | 120 | 120 | 120 |
| 筒体直径 Cylinder D | 最小 (mm) Min. | 150 | 250 | 300 | 500 | 500 | 500 | 800 | 800 | | |
| | 最大 (mm) Max. | 2000 | 2800 | 3200 | 4500 | 5000 | 5000 | 5500 | 5000 | | |
| 电机功率 (kw) Motor power | | 2×0.18 | 2×0.37 | 2×0.55 | 2×1.1 | 2×1.5 | 2×2.2 | 2×3 | 2×3 | | |
| 规格型号 Type | | HGK-100 | HGK-160 | HGK-200 | HGK-250 | HGK-300 | HGK-500 | HGK-800 | HGK-1200 | | |
| 最大承载重量 (t) Max load weight | | 100 | 160 | 200 | 250 | 300 | 500 | 800 | 1200 | | |
| 金属轮 Metallic | 直径 (mm) Diameter | 500 | 600 | 700 | 700 | 800 | 800 | 900 | 1000 | | |
| | 宽度 (mm) Width | 200 | 200 | 250 | 250 | 300 | 350 | 400 | 480 | | |
| 筒体直径 Cylinder D | 最小 (mm) Min. | 500 | 600 | 700 | 700 | 800 | 800 | 900 | 1000 | | |
| | 最大 (mm) Max. | 5000 | 5500 | 6000 | 6000 | 6000 | 8000 | 8000 | 8000 | | |
| 电机功率 (kw) Motor power | | 2×3 | 2×4 | 2×4 | 2×5.5 | 2×5.5 | 2×7.5 | 2×11 | 2×15 | | |
| 滚轮线速度 (m/h) Way of setting | | 电磁无级调速或变频无级调速 Electric magnetism setting or frequency conversion stepless inverter speed regulation | | | | | | | | | |