

可调式焊接滚轮架系列

Adjustable Welding Turning-roll Series

采用预留螺孔或丝杆调节滚轮组中心距，适应工件直径变化。钢胶组合滚轮，承载能力大，驱动能力强。进口变频器无级调速，调速范围宽，精度高，启动力矩大。

本公司还可根据用户需要设计定制各种类型的滚轮架。

Bolt holes are preformed to adjust the center to center spacing of roller group, in accordance with the diameter variations of workpiece. Steel and rubber combined rollers have high bearing capacity and strong driving ability. Stepless speed regulation of imported frequency converter is adopted, with a wide range of speed regulation, high precision and large start-up moment.

We also can design the customize various types of the turning-rolls in accordance with the customer's requirement.



主要技术参数 Main Technical Parameters

规格型号 Type		HGK-2	HGK-5	HGK-10	HGK-20	HGK-40	HGK-60	HGK-80	HGK-100	
最大承载重量 (t) Max load weight		2	5	10	20	40	60	80	100	
滚轮组 Roller assembly	两只 Two 金属轮 Metallic	直径 (mm) Diameter	/	244	294	344	394	444	494	
		宽度 (mm) Width	/	16	38	45	50	50	60	80
	一只 One 橡胶轮 Rubber	直径 (mm) Diameter	200	250	300	350	400	450	500	500
		宽度 (mm) Width	80	100	120	120	120	120	120	120
筒体直径 Cylinder D	最小 (mm) Min.	150	250	300	500	500	500	800	800	
	最大 (mm) Max.	2000	2800	3200	4500	5000	5000	5500	5000	
电机功率 (kw) Motor power		2×0.18	2×0.37	2×0.55	2×1.1	2×1.5	2×2.2	2×3	2×3	
规格型号 Type		HGK-100	HGK-160	HGK-200	HGK-250	HGK-300	HGK-500	HGK-800	HGK-1200	
最大承载重量 (t) Max load weight		100	160	200	250	300	500	800	1200	
金属轮 Metallic	直径 (mm) Diameter	500	600	700	700	800	800	900	1000	
	宽度 (mm) Width	200	200	250	250	300	350	400	480	
筒体直径 Cylinder D	最小 (mm) Min.	500	600	700	700	800	800	900	1000	
	最大 (mm) Max.	5000	5500	6000	6000	6000	8000	8000	8000	
电机功率 (kw) Motor power		2×3	2×4	2×4	2×5.5	2×5.5	2×7.5	2×11	2×15	
滚轮线速度 (m/h) Way of setting		电磁无级调速或变频无级调速 Electric magnetism setting or frequency conversion stepless inverter speed regulation								