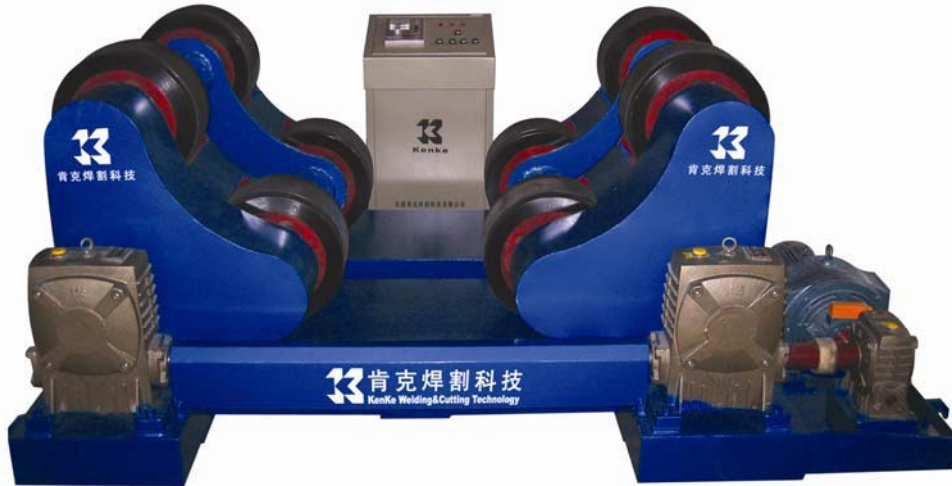


自调式焊接滚轮架系列

Self-alignment Welding Turning-roll Series



根据工件直径大小自动调节滚轮组的摆角，无须人工调校。主动架四只滚轮采用全齿轮啮合传动，实现四轮驱动。钢胶组合滚轮，承载能力大，驱动能力强。

本公司还可根据用户需要设计定制各种类型的滚轮架。

Tilt angle of rollerbed can be automatically adjusted as per diameters of workpiece, and no manual adjustment is needed. Four rollers of driving turning rolls adopt all-gear coupling driving to realize four-wheel drive. Steel and rubber combined rollers have high bearing capacity and strong driving ability.

We also can design the customize various types of the turning-rolls in accordance with the customer's requirement.

主要技术参数 Main Technical Parameters

规格型号 Type		HGZ-5	HGZ-10	HGZ-20	HGZ-40	HGZ-60	HGZ-80	HGZ-100	
最大承载重量 (t) Max load weight		5	10	20	40	60	80	100	
滚轮组 Roller assembly	两只 Two	金属 Metallic	直径 (mm) Diameter	244	294	344	394	444	494
		橡胶 Rubber	直径 (mm) Diameter	250	300	350	400	450	500
	一只 One	金属 Metallic	宽度 (mm) Width	20	25	30	40	50	60
		橡胶 Rubber	宽度 (mm) Width	100	120	120	120	120	120
筒体直径 Cylinder D	最小 (mm) Min.	250	320	500	600	750	850	1000	
	最大 (mm) Max.	2500	3200	3800	4500	5000	5500	6300	
滚轮线速度 (m/h) Roller linear Speed		6-60	6-60	6-60	6-60	6-60	6-60	6-60	
电机功率 (kw) Motor power		0.75	1.1	1.5	3	4	4	5.5	
调速方式 Way of setting		电磁无级调速或变频无级调速 Electric magnetism setting or frequency conversion stepless inverter speed regulation							