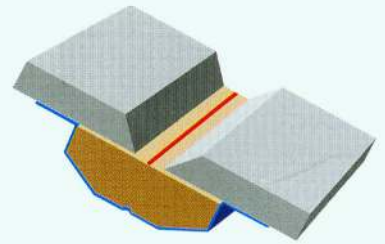
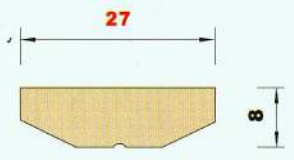
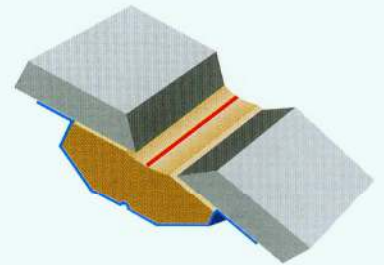
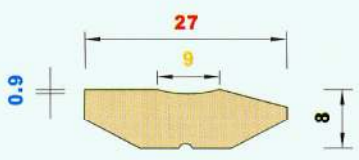


序号 NO.	产品型号、规格 TYPE&DIMENSIONS	立体图例 3D DIAGRAM	焊接示意 APPLICATION
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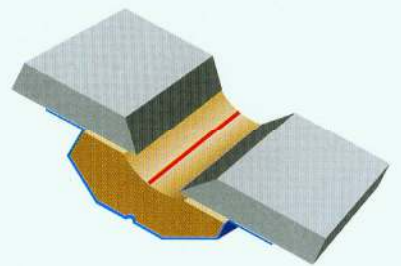
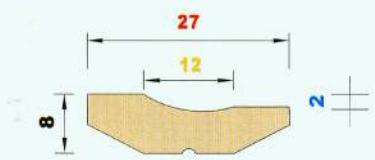
061  **TG10270000**
 062  **TG20270000**





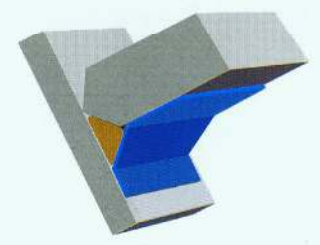
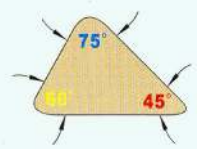
063  **TG10270909J**
 064  **TG20270909J**





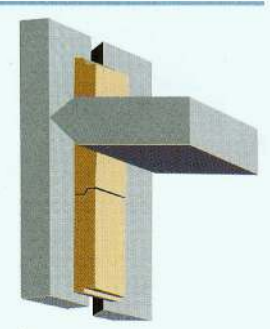
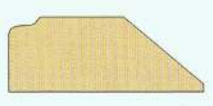
065  **TG10271220C**
 066  **TG20271220C**



067  **TG13456075K**
 068  **TG23456075K**

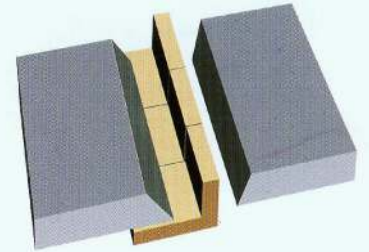
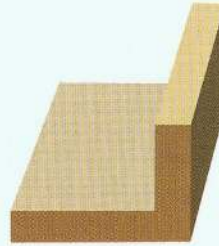
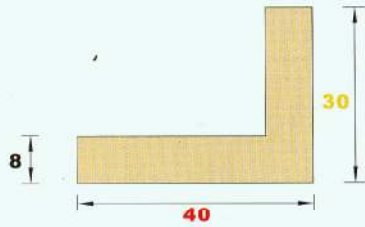


069  **TG12431805**
 070  **TG22431805**

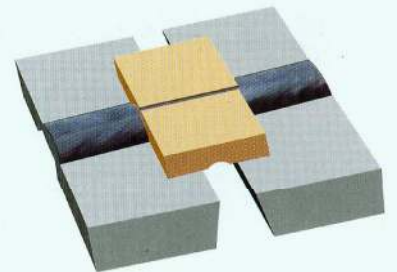
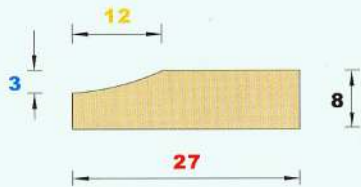


序号 NO.	产品型号、规格 TYPE&DIMENSIONS	立体图例 3D DIAGRAM	焊接示意 APPLICATION
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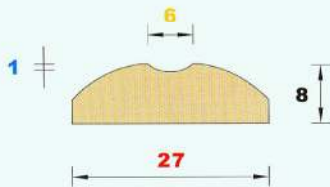
091 **TG10403030M**
092 **TG20403030M**



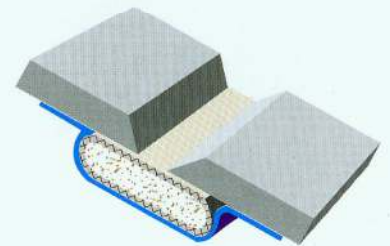
093 **TG10271230S**
094 **TG20271230S**



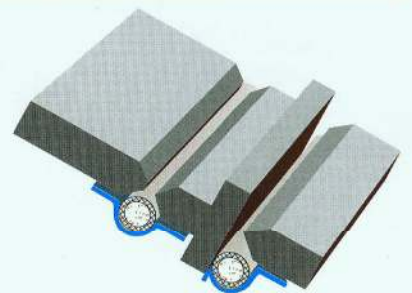
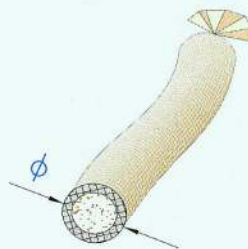
095 **TG10270610Y**
096 **TG20270610Y**



097 **TG10000020A**



098 **TG10000005A**
099 **TG10000007A**
100 **TG10000009A**
101 **TG10000011A**



序号
NO.

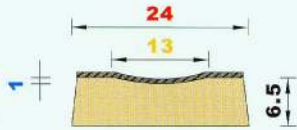
产品型号、规格
TYPE&DIMENSIONS

立体图例
3D DIAGRAM

焊接示意
APPLICATION

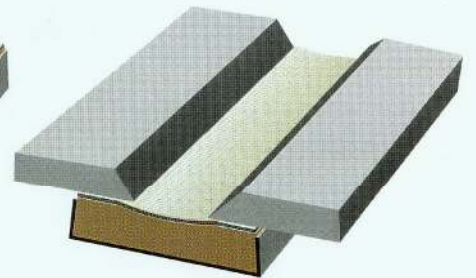
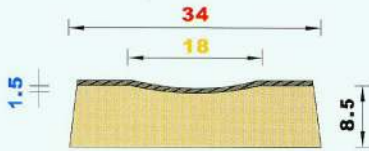
102
103

TG13241310A
TG23241310A



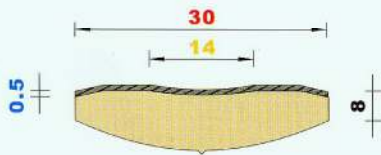
104
105

TG13341815A
TG23341815A



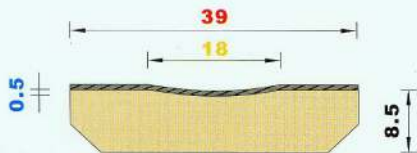
106
107

TG10301405A
TG20301405A



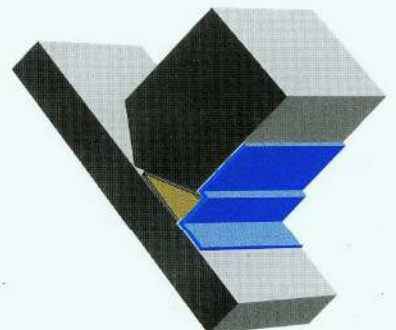
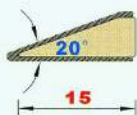
108
109

TG10391805A
TG20391805A



110
111

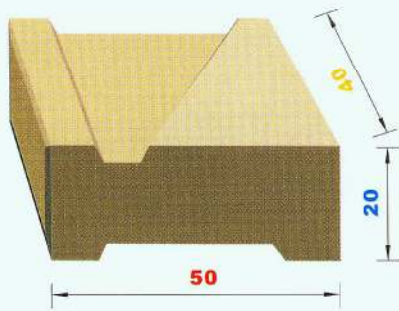
TG13150020A
TG23150020A



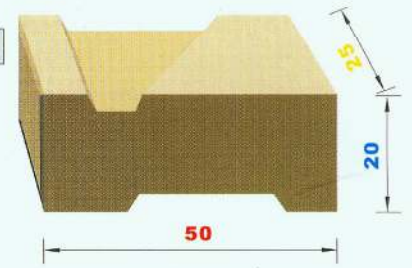
序号 产品型号、规格 立体图例
 NO. TYPE&DIMENSIONS 3D DIAGRAM

序号 产品型号、规格 立体图例
 NO. TYPE&DIMENSIONS 3D DIAGRAM

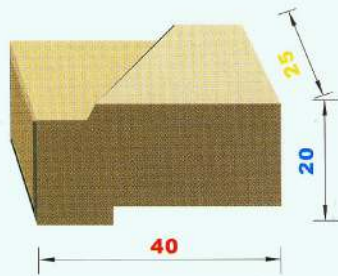
112 TG10504020D



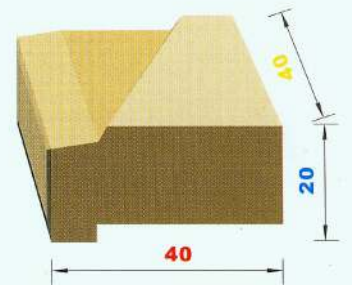
117 TG10502520D



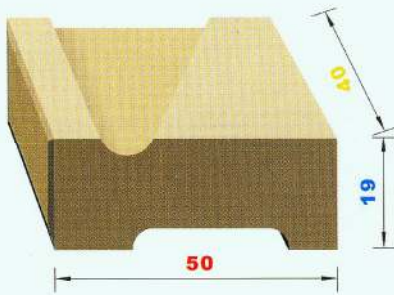
113 TG10402520D



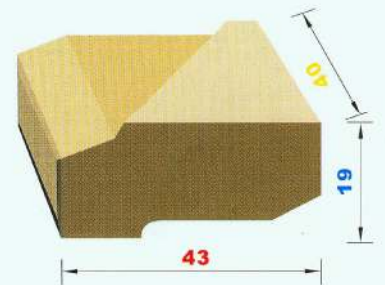
118 TG10404020D



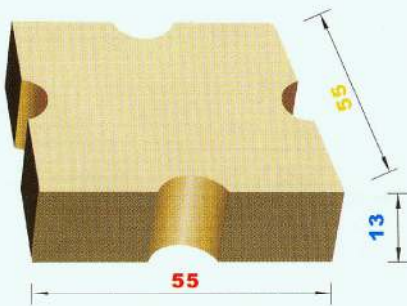
114 TG10504019D



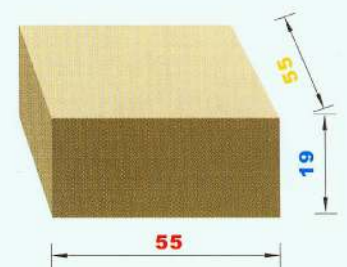
119 TG10434019D



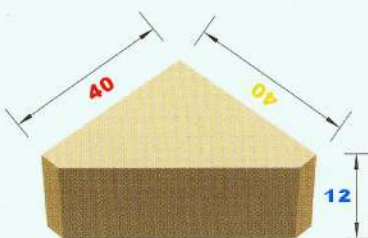
115 TG10555513D



120 TG10555519D



116 TG10404012D



121 TG10763920D



衬垫的世界

001 TG10271312
002 TG20271312

003 TG10201312
004 TG20201312

005 TG10271009
006 TG20271009

007 TG10279000
008 TG20279000

A

备注
国内客户名称
普通型TG102xM
防水型TG202xM

适用于CO₂气体保护电弧焊、立焊、横焊
One-side welding of CO₂ shielded metal for
downward welding, vertical position welding
and horizontal welding.

客户自定义规格以下A类
The specification reference is below:

TG10X 00	TG20X 00
0.12	0.15
0.15	0.18
0.18	0.21
0.21	0.24

009 TG10261005
010 TG20261005

011 TG10401005
012 TG20401005

013 TG10500000
014 TG20500000

B

国内客户名称
普通型TG10M(10/054)
防水型TG20M(10/054)

适用于CO₂气体保护大间隙电弧焊
One-side welding of CO₂ shielded metal
for butt welding with the large clearances
following:

焊缝间隙 0-10mm 适用 38mm 宽衬垫
Clearance 0-10mm for width 38mm backing
焊缝间隙 15-20mm 适用 40mm 宽衬垫
Clearance 15-20mm for width 40mm backing
焊缝间隙 21mm 以上适用 60mm 宽衬垫或特殊衬垫
Clearance 21mm for width 60mm backing or special backing

世界的工厂

015 TG10201112J
016 TG20201112J

017 TG102011220C
018 TG202011220C

019 TG10271120Y
020 TG20271120Y

021 TG10220400T
022 TG20220400T

023 TG102711195J
024 TG202711195J

025 TG102711165J
026 TG202711165J

C

适用于不等厚焊接
"a" 可根据需要定制
For welding of plates with different
thickness
The angle "a" can be made as
demand.

适用于错边焊接
For welding of misaligned plates

适用横焊
For horizontal welding
有的客户可能使用
特殊衬垫
The baffle may be used while welding

国内客户名称
普通型TG134J
防水型TG234J
适用于90°角“T”型接头
For right angle and "T" butt joint

国内客户名称
普通型TG111J(11)
防水型TG211J(11)
"a" 可根据需要定制
The angle "a" can be made as
demand
180° < a < 270°

国内客户名称
普通型TG111J(11)
防水型TG211J(11)
"a" 可根据需要定制
The angle "a" can be made as
demand
90° < a < 180°

序号
NO.

产品型号、规格
TYPE&DIMENSIONS

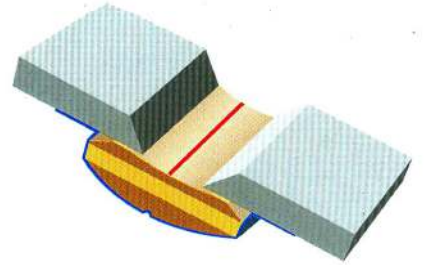
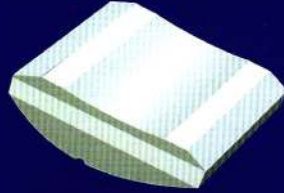
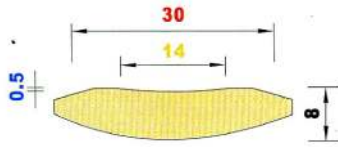
立体图例
3D DIAGRAM

焊接示意
APPLICATION

041
042



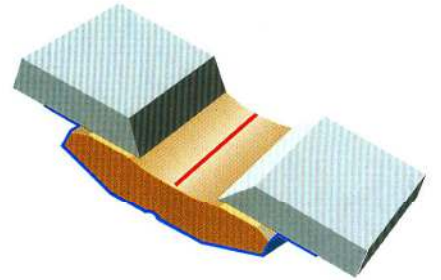
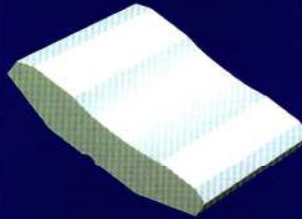
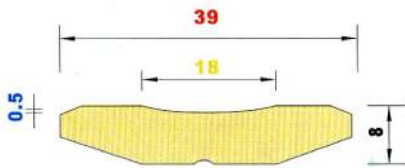
TG20301405
TG10301405



043
044



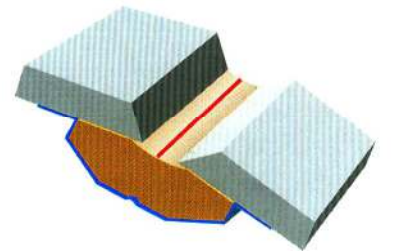
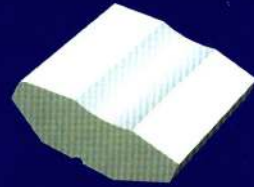
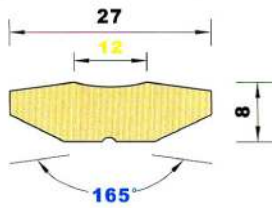
TG20391805
TG10391805



045
046



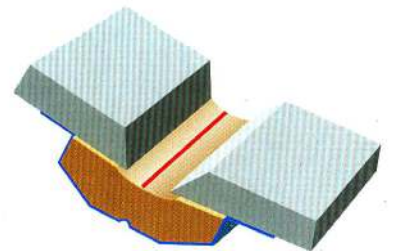
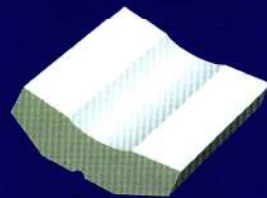
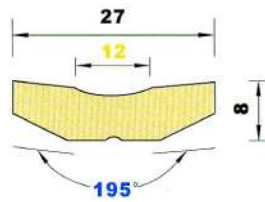
TG20012165J
TG10012165J



047
048



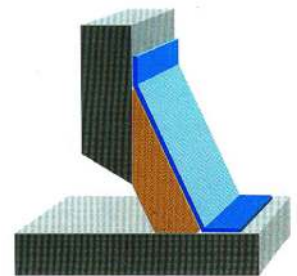
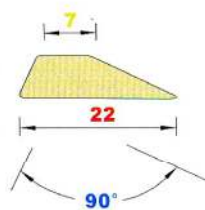
TG20012195J
TG12012195J



049
050



TG20220790T
TG10220790T



序号
NO.

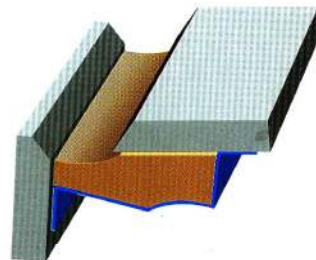
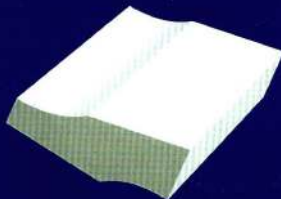
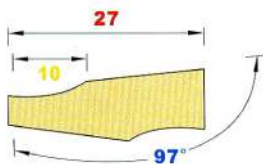
产品型号、规格
TYPE&DIMENSIONS

立体图例
3D DIAGRAM

焊接示意
APPLICATION

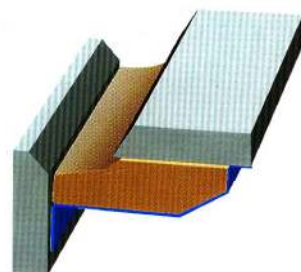
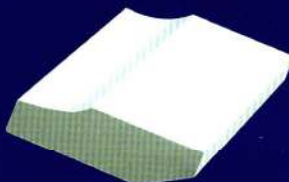
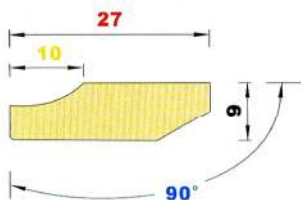
051
052

TG20271097J
TG10271097J



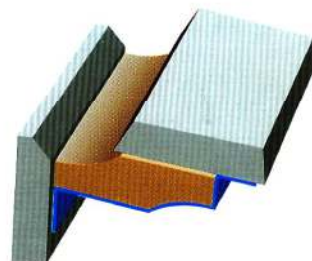
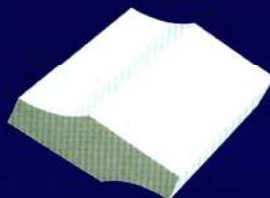
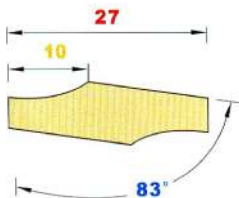
053
054

TG20271090J
TG10271090J



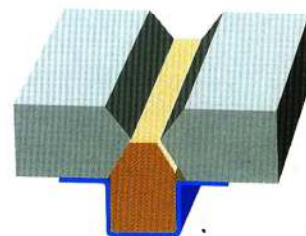
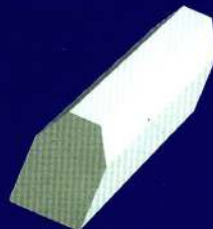
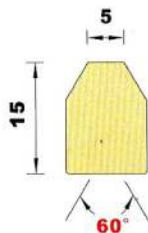
055
056

TG20271083J
TG10271083J



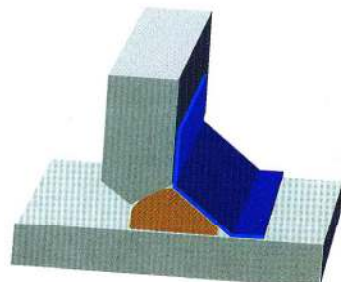
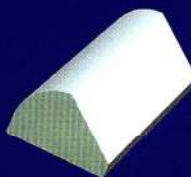
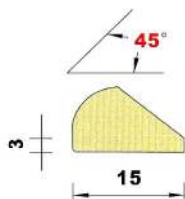
057
058

TG20000060X
TG10000060X



059
060

TG20000045K
TG10000045K



衬垫的世界

027 TG 10 27 10 0 6J
028 TG 20 27 10 0 6J

国内客户名称:
普通型TG1.20G (a)
防水型TG2.20G (a)

"a" 通常有 90°、97°、83° 等
The angle "a" can be 90°, 97°, 83° etc.
60° $\leq a \leq 150^\circ$

029 TG 10 00 00 0 0 X
030 TG 20 00 00 0 0 X

国内客户名称:
普通型TG1.30S (b)
防水型TG2.30S (b)

"b" 根据焊缝前角确定
"b" is accented with distance

用户可以根据工作要求
自选其它形状的衬垫
型。
The three angles of
the back up can
be changed as
demand

033 TG 10 27 10 1 0 Q
034 TG 20 27 10 1 0 Q

国内客户名称:
普通型TG1.70C
防水型TG2.70C

适用于碳钢及型钢衬垫
For butt joint of butt steel and profiled bar

038 TG 20 27 10 1 0 B

不锈钢
Stainless steel
适用于不锈钢衬垫
单面焊接成型
For welding mother plates of
stainless steel, one-side welding
makes both-sides mould welding seam

039 040 041 042 043 044 045 046 047 048

035 TG 20 27 10 1 0 L

铝合金
aluminum alloy
适用于铝合金母材
单面焊接成型
For welding mother plates of aluminum alloy,
one-side welding makes both-sides mould
welding seam

世界的工厂

037 TG 10 27 10 1 0 H
038 TG 20 27 10 1 0 H

国内客户名称:
普通型TG1.21H (a)
防水型TG2.21H (a)

适用于圆管对接焊缝
圆管直径 $\phi > 80\text{mm}$
For circular butt welding
to diameter $\phi > 80\text{mm}$

039 TG 10 27 10 1 0 (b)
040 TG 20 27 10 1 0 (b)

国内客户名称:
普通型TG1.20G
防水型TG2.20G
该加工工艺焊接工艺孔直径均有
 $\phi 60$ 、 $\phi 80$ 、 $\phi 90$ 、 $\phi 100$ 、 $\phi 120$ 、 $\phi 150$
成型槽一般为方型的适应性好,
如需圆槽可以定制。
For manhole welding
The common diameter is below:
 $\phi 80$ 、 $\phi 100$ 、 $\phi 120$ 、 $\phi 150$ 、 $\phi 200$ 、 $\phi 300$ 、 $\phi 400$
The square groove is very easy to mould
& so the circular groove can be made as
demand.

041 TG 1 00 0 0 0 R
042 TG 1 00 0 0 0 R
043 TG 1 00 0 0 0 R
044 TG 1 00 0 0 0 R
045 TG 1 00 0 0 1 R
047 TG 1 00 0 0 1 R
048 TG 1 00 0 0 2 R

049 TG 2 00 0 0 0 R
050 TG 2 00 0 0 0 R
051 TG 2 00 0 0 0 R
052 TG 2 00 0 0 0 R
053 TG 2 00 0 0 1 R
054 TG 2 00 0 0 1 R
055 TG 2 00 0 0 1 R
056 TG 2 00 0 0 2 R

057 TG 10 27 06 1 0
058 TG 20 27 06 1 0

063 TG 10 27 06 1 0 F
064 TG 20 27 06 1 0 F

069 TG 10 27 14 1 0 F
070 TG 20 27 14 1 0 F

059 TG 10 27 08 1 0
060 TG 20 27 08 1 0

065 TG 1 0 27 08 1 0 F
066 TG 2 0 27 08 1 0 F

071 TG 10 3 14 1 0
072 TG 20 3 14 1 0

061 TG 10 27 13 1 0
062 TG 20 27 13 1 0

067 TG 10 27 13 1 0 F
068 TG 20 27 13 1 0 F

073 TG 10 27 12 0 4 F
074 TG 20 27 12 0 4 F

衬垫的世界

075 TGI3241310
076 TG23241310

077 TGI3341815
078 TG23341815

适用于CO₂堆及埋弧焊
For one-side welding of CO₂, shielded and hidden arc welding, this back-up is packed by steel iron tube

079 TG12431815

080 TG12431805A

适用于CO₂埋弧焊
For vertical electrogas welding

适用于CO₂埋弧焊
For vertical electrogas welding

081 TG10401050A
082 TG20401050A

适用于双丝CO₂埋弧焊
For one-side welding of CO₂, shield metal with double-welding wires and hidden arc welding, the back-up's width can be made as demand

083 各种铝胶布及玻纤材料 Aluminium adhesive tape and fiberglass

M

中握无胶 mid-grip without adhesive

全涂胶 adhesive full coated

适用于埋弧堆焊的半握胶布
For low current welding one-side welding makes full-side welded welding seam

世界的工厂

084 TGL022A
085 TGL019A
086 TGL016A
087 TGL013A

088 TGL022B
089 TGL019B
090 TGL016B

螺柱焊磁环
Stub welding ceramic ring

N

091 TG1000200
092 TG1000200
093 TG1000200
094 TG1000200
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